

## MOBTI3: TCS Ti-alloys Mobility Database

<i>Database name:</i>	TCS Ti-alloys Mobility Database	<i>Database acronym:</i>	MOBTI
<i>Database owner:</i>	Thermo-Calc Software AB	<i>Database version:</i>	3.0

MOBTI3 is a kinetic database containing mobility data limited to Ti/TiAl-based alloys. Data is present in a format suitable for simulation of diffusion controlled phenomena using the add-on Diffusion Module (DICTRA) and/or Precipitation Module (TC-PRISMA), and/or for use together with any Thermo-Calc programming interface.



MOBTI3 is compatible and recommended for use in combination with the TCTI2 (TCS Ti/TiAl-based Alloys Thermodynamic Database).

### Applications

Together with the thermodynamic database for Ti/TiAl-alloys (e.g. TCTI2), MOBTI3 can be used to study several different diffusion-controlled phenomena in Ti/TiAl based alloys, such as e.g. microsegregation during solidification, homogenisation kinetics, growth/dissolution kinetics of precipitates, and much more by using the add-on Diffusion Module (DICTRA). In a similar way, MOBTI3 is suitable for simulating concurrent nucleation, growth, and coarsening of precipitates in Ti/TiAl-alloys by using the Precipitation Module (TC-PRISMA).

### Included Elements (27)

Ag	Al	B	C	Co	Cr	Fe	H	Hf	Mn
Mo	N	Nb	Ni	O	Pd	Pt	Re	Ru	Si
Sn	Ta	Ti	V	W	Y	Zr			

### Included Phases (4)

BCC_A2	HCP_A3	ALTI_L10	LIQUID
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The above phases have diffusion data included in the database. You can include other phases in a diffusion simulation. However, these other phases are treated as so-called diffusion *NONE*, i.e. there is no diffusion considered in these other phases. Any phase not listed above is automatically entered as diffusion *NONE* (in Console Mode in the DICTRA module or in Graphical Mode with the Diffusion Calculator), as long as a thermodynamic description for the phases is retrieved prior to reading data from the mobility database.

## Assessed Systems

MOBT13 contains critically assessed self- and impurity diffusion data for the elements in the LIQUID, BCC\_A2, HCP\_A3 and ALTi\_L10 phases when experimental information is available. Otherwise, some estimates based on empirical rules have been made. This database also includes complete and critical assessments of the binary and ternary systems (listed below) for the LIQUID, BCC\_A2 and ALTi\_L10 phases. For the HCP\_A3 phase, which has a very small solubility range and completely no reported experimental diffusivities in binary and ternary Ti-based alloys, only the self- and impurity diffusivities are included. Diffusion data for the LIQUID phase has also been assessed for systems where experimental data is available; otherwise the modified Sutherland equation was used for estimation.

### Binary Systems (29)

#### BCC\_A2

Ag-Ti	Al-Fe	Al-Ti	Al-V	Cr-Ti
Fe-Ti	H-Mo	H-Nb	H-Ti	H-V
Hf-Ti	Mo-Ti	Nb-Ti	Ni-Ti	Si-Ti
Sn-Ti	Ta-Ti	Ti-V	Ti-Zr	

#### HCP\_A3

Ag-Ti	Al-H	H-Ti	Pd-Ti
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#### ALTi\_L10

Al-Ti
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#### LIQUID

Al-Ni	Al-Si	Fe-Mn	Fe-Si	Ni-Si
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## Ternary Systems (11)

### *BCC\_A2*

Al-Fe-Ti	Al-Ti-V	Al-Cr-Ti
H-Mo-Ti	H-Nb-V	H-Ti-V

### *HCP\_A3*

H-Al-Ti
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### *ALTI\_L10*

Al-Cr-Ti	Al-Mn-Ti	Al-Nb-Ti	Al-Ti-Zr
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## Limits

As in the spirit of the CALPHAD method, predictions can be made for multicomponent systems by extrapolation into multicomponent space of data critically evaluated and assessed based on binary, ternary and in some cases higher order systems. However, critical calculations must always be verified by equilibrium experimental data; it is the user's responsibility to verify the calculations but Thermo-Calc Software AB is interested to know about any significant deviations in order to improve any future release.

## Scientific Bibliography

See the Thermo-Calc Software scientific bibliography at: <https://www.thermocalc.com/support/resources/>.